



WHITLOCK
BULL BARS

MB867A

MERCEDES BENZ

ACTROS

2015 ONWARDS

FITTING INSTRUCTIONS



BOLT KIT

MOUNT TO TRUCK

4 = 1/2" X 4" BOLTS
8 = 1/2" FLAT WASHERS
4 = 1/2" NYLOC NUTS

3 = 1/2" X 5" BOLTS
6 = 1/2" FLAT WASHERS
3 = 1/2" NYLOC NUTS

1 = 1/2" X 7" BOLT
2 = 1/2" FLAT WASHERS
1 = 1/2" NYLOC NUT

MOUNT TO BAR

2 = M22 X 110 32MM HEAD BOLTS
2 = M22 CHROME WASHERS

2 = 5/8" X 2" BOLTS
4 = 5/8" FLAT WASHERS
2 = 5/8" NYLOC NUTS

LIGHTS

2 = M6 X 15 BOLTS
4 = M6 FLAT WASHERS
2 = M6 NYLOC NUTS

HINGES

4 = 5/8" X 3" BOLTS
8 = 5/8" FLAT WASHERS
4 = 5/8" NYLOC NUTS

4 = M6 X 20 BOLTS
8 = M6 FLAT WASHERS
4 = M6 NYLOC NUTS

RADAR

3 = M8 X 30 BOLTS
6 = M6 FLAT WASHERS
3 = M6 NYLOC NUTS

2 = M6 X 25 BOLTS
4 = M6 FLAT WASHERS
2 = M6 NYLOC NUTS

ACCESSORIES

2 = LOOM EXTENSIONS
2 = 5MM MS TOW STUD WASHERS
4 = 30X19 HRB @ 44MM LONG
2 = MCS106 TOW STUD @ 263MM LONG
2 = 64MM BLACK CAPS
1 = TILT STICKER

Open front panel and remove the upper outer trim clip from each side



Release the plastic clips and remove the 3 center trim panels



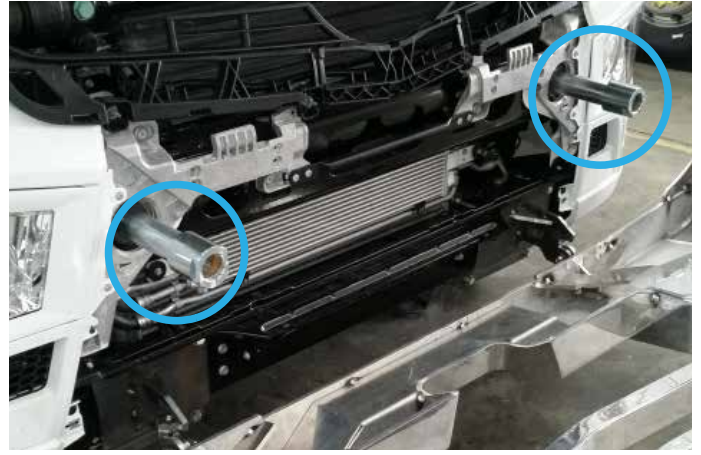
Remove the 4 clips from top of the step.



Remove the 4 upper nuts holding the panel and remove the panel. Note that there is a clip each side at the bottom of the panel



. Fit supplied 263mm tow eye studs to factory towing points.



Fit driver's side lower bracket using 2 off 4"x 1/2", 1 off 5" x 1/2" and 1 off 7" x 1/2" bolts, washers and nylock nuts. Fit 2 x 44mm HRB supplied to the lower bolts. Leave slightly loose.



Fit passenger's side lower bracket using 2 off 4"x 1/2" and 2 off 5" x 1/2" bolts, washers and nylock nuts. Fit 2 x 44mm HRB supplied to the lower bolts. Leave slightly loose.





Measure across outside of hinge plates and confirm that the measurement is slightly less than the distance between the hinges inside the bar. Adjust to suit if required keeping the hinges centralized on the vehicle.



Note that wiring loom under the top of the cross member may need to be relocated to allow brackets to sit high enough.



Using the supplied M22 bolts, 5mm MS locating washers and standard washers, fit the bar to the tow point studs already fitted to the truck. Lift the bar to the top of the available play before tightening the M22 bolts. Fit the bar to the lower mounts using the 5/8" bolts, washers and nuts provided. Adjust if necessary and tighten all lower mount bolts making sure the bar is central and level.



Remove the bar and tow point studs. Measure the protruding hinges with reference to the lower clip positions on the centre bumper section and check these match the dimensions give on page 4 for the holes in the bumper.





Cut slots in centre panel once the dimensions are confirmed
Refit centre panel and tow point studs.

Refit the tow studs and bar to vehicle.
 Ensure bar sits level to the vehicle and ensure all bolts are tight. Do not overtighten hinge bolts as bar will not tilt
 Remove lights from bumper and fit into bar using supplied m6 screws washers and nuts.



Wire in indicators to vehicle loom. It is recommended that this is carried out by a qualified auto electrician. If signs are fitted to ends of beam then Fogs, Daytime Running Lights and Cornering Lights are covered and will need to be programmed out in truck computer.

Secure the bullbar in position using M22x100 bolts, 5mm MS plugs and zinc washers supplied.



FINISHED





**Congratulations YOU HAVE
FITTED Your NEW**

**MB867A
WHITLOCK
BULL BAR**



WHITLOCK
BULL BARS

CLIENT REVIEWS

Share Your Experience:

We'd love to hear about your experience! Share your feedback and photos of your truck with your portrait with the bull bars installed by emailing us at sales@whitlockbullbars.com.au



SCAN QR CODE
**HAVE
YOUR SAY**



FRONT



ISOMETRIC

WHITLOCK BULL BARS TAKE PRIDE IN PROVIDING HIGH-QUALITY BULL BARS THAT NOT ONLY ENHANCE THE LOOK OF YOUR TRUCK BUT ALSO PROVIDE UNPARALLELED PROTECTION.

YOUR FEEDBACK HELPS US IMPROVE OUR PRODUCTS AND SERVICES TO BETTER SERVE YOU.